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Guidelines for Energy Management

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This course was adapted from the U.S. Environmental Protection Agency, “Guidelines for Energy Management”, which is in the public domain.

Overview

Continuous improvement of energy performance requires establishing effective energy management practices and processes to guide the energy program. Any organization, regardless of size, function, or mission can develop an effective energy program *if* they are willing to make the commitment.

The US EPA's *ENERGY STAR Guidelines for Energy Management* provides a proven strategy for creating an energy management program focused on continuous improvement of energy performance. The process builds on the commitment organization's make when they become an ENERGY STAR partner.

Based on the successful practices of ENERGY STAR partners, these guidelines for energy management can assist your organization in improving its energy and financial performance while distinguishing your organization as an environmental leader. Thousands of organizations have used the Guidelines to tailor their approach towards managing energy that delivers results and demonstrates leadership.

This document is intended to provide additional information and guidance to the ENERGY STAR Guidelines for Energy Management outlined on the ENERGY STAR web site. References to additional energy management resources and tools discussed in the text and in the Appendix can all be found on the ENERGY STAR web site.

The Guidelines for Energy Management follow seven main steps that are outlined below and illustrated in the graphic.

The steps:

STEP 1: [Make Commitment](#)

STEP 2: [Assess Performance](#)

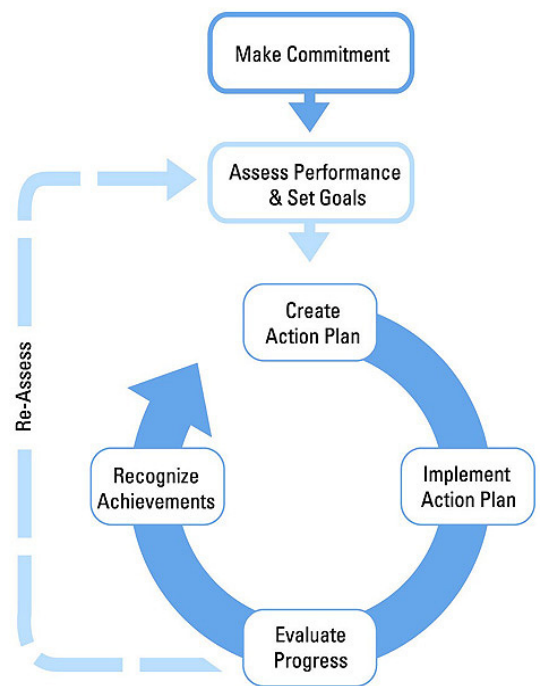
STEP 3: [Set Goals](#)

STEP 4: [Create Action Plan](#)

STEP 5: [Implement Action Plan](#)

STEP 6: [Evaluate Progress](#)

STEP 7: [Recognize Achievements](#)



Compare your program to the Guidelines

ENERGY STAR offers several assessment tools designed to help you compare your current energy program and practices to those identified in the Guidelines for Energy Management. Use the **Energy Program Assessment Matrix** to evaluate your organization's energy program. Use the **Facility Energy Assessment Matrix** to energy management practices at your facilities. Both tools are provided in Appendix 1 or can be downloaded at www.energystar.gov/guidelines

STEP 1: Commit to Continuous Improvement

Organizations seeing the financial returns from superior energy management continuously strive to improve their energy performance. Their success is based on regularly assessing energy performance and implementing steps to increase energy efficiency.

No matter the size or type of organization, the common element of successful energy management is commitment. Organizations make a commitment to allocate staff and funding to achieve continuous improvement.

To establish their energy program, leading organizations form a dedicated energy team and institute an energy policy.

Form a Dedicated Team

- 1.1 **Appoint an Energy Director** — Sets goals, tracks progress, and promotes the energy management program.
- 1.2 **Establish an Energy Team** — Executes energy management activities across different parts of the organization and ensures integration of best practices.

Institute an Energy Policy

- 1.3 **Institute an Energy Policy** — Provides the foundation for setting performance goals and integrating energy management

1.1: Appoint an Energy Director

Appointing an Energy Director is a critical component of successful energy programs. An Energy Director helps an organization achieve its goals by establishing energy performance as a core value.

The Energy Director is not always an expert in energy and technical systems. Successful Energy Directors understand how energy management helps the organization achieve its financial and environmental goals and objectives. Depending on the size of the organization, the Energy Director role can be a full-time position or an addition to other responsibilities.

- The Energy Director's key duties often include:
- Coordinating and directing the overall energy program
- Acting as the point of contact for senior management
- Increasing the visibility of energy management within the organization
- Drafting an Energy Policy
- Assessing the potential value of improved energy management
- Creating and leading the Energy Team

- Securing sufficient resources to implement strategic energy management
- Assuring accountability and commitment from core parts of the organization
- Identifying opportunities for improvement and ensuring implementation (including staff training)
- Measuring, tracking, evaluating, and communicating results
- Obtaining recognition for achievements

Suggestion

If the Energy Director does not report directly to a senior manager, it is often helpful for a member of senior management to serve as an “executive ally.” Upper management involvement is a key component of successful programs. Having an ally provides a direct link to upper management and helps to formalize the commitment to continuous improvement.

1.2: Establish an Energy Team

Decisions affecting energy use are made every day by people. Creating an energy team helps to integrate energy management.

In addition to planning and implementing specific improvements, the team measures and tracks energy performance and communicates with management, employees and other stakeholders.

The size of the energy team will vary depending on the size of your organization. In addition to the Energy Director who leads the team and possible dedicated energy staff, consider including a representative from each operational area that significantly affects energy use, such as:

- Engineering
- Purchasing
- Operations and Maintenance
- Building/Facilities Management
- Environmental Health and Safety
- Corporate Real Estate and Leasing
- Construction Management
- Contractors and Suppliers
- Utilities

Suggestion

For more information on forming an Energy Team, see the [Teaming Up to Save Energy](#) booklet, available for download at energystar.gov.

1.3: Institute an Energy Policy

An Energy Policy provides the foundation for successful energy management. It formalizes senior management's support and articulates the organization's commitment to energy efficiency for employees, shareholders, the community and other stakeholders.

Based on the experience of ENERGY STAR partners, successful organizations have energy policies that:

- **State an objective** — Have a clear, measurable objective that reflects the organization's commitment, culture and priorities.
- **Establish accountability** — Institute a chain-of-command, define roles in the organization, and provide the authority for personnel to implement the energy management plan.
- **Ensure continuous improvement** — Include provisions for evaluating and updating the policy to reflect changing needs and priorities.
- **Promote goals** — Provide a context for setting performance goals by linking energy goals to overall financial and environmental goals of the organization.

Appendix 2
has energy
policies
examples

Suggestions

- Have the CEO or head of the organization officially issue the policy.
- Involve key people in policy development to ensure buy-in.
- Tailor the policy to the organization's culture.
- Make it understandable to employees and public alike.
- Consider the skills and abilities of management and employees.
- Include detail that covers day-to-day operations.
- Communicate the policy to all staff and employees, and encourage them to get involved.
- Consider partnering with ENERGY STAR as a basis for your energy policy.

STEP 2: Assess Performance

Understanding current and past energy use is how many organizations identify opportunities to improve energy performance and gain financial benefits.

Assessing performance is the periodic process of evaluating energy use for all major facilities and functions in the organization and establishing a baseline for measuring future results of efficiency efforts.

Key aspects include:

Data Collection and Management

2.1 **Gather and track data** — Collect energy use information and document data over time.

Baselining and Benchmarking

2.2 **Establish baselines** — Determine the starting point from which to measure progress.

2.3 **Benchmark** — Compare the energy performance of your facilities to each other, peers and competitors, and over time to prioritize which facilities to focus on for improvements.

Analysis and Evaluation

2.4 **Analyze** — Understand your energy use patterns and trends.

2.5 **Technical assessments and audits** — Evaluate the operating performance of facility systems and equipment to determine improvement potential.

Assessing your energy performance helps you to:

- ✓ Categorize current energy use by fuel type, operating division, facility, product line, etc.
- ✓ Identify high performing facilities for recognition and replicable practices.
- ✓ Prioritize poor performing facilities for immediate improvement.
- ✓ Understand the contribution of energy expenditures to operating costs.
- ✓ Develop a historical perspective and context for future actions and decisions.
- ✓ Establish reference points for measuring and rewarding good performance.

2.1: Gather and Track Data

Evaluating energy performance requires good information on how, when, and where energy is being used. Collecting and tracking this information is necessary for establishing baselines and managing energy use.

Organizations of all sizes have established systems for gathering and tracking energy use data. For commercial buildings ENERGY STAR's **Portfolio Manager** tracks energy use over time. In the case of industrial plants, the ENERGY STAR industry specific **Energy Performance Indicator (EPI)** and **Energy Tracking Tool** can be used to track yearly energy use patterns. All or part of data collection and management can also be outsourced. Regardless of what method you use to gather and track data, consider the steps below.

Appendix 3
has more
details on
these tools.

Collect data

The data must be complete and accurate because it will be used for analysis and goal setting. Consider the following when collecting energy use data:

- **Determine appropriate level of detail** — The level and scope of data collection will vary from organization to organization. Some may choose to collect data from submeters on individual processes while others may only look at a utility bill.
- **Account for all energy sources** — Inventory all energy purchased and generated on-site (electricity, gas, steam, waste fuels) in physical units (kWh, mMBtu, Mcf, lbs of steam, etc.) and on a cost basis.
- **Document all energy uses** — For the sources identified above, assemble energy bills, meter readings, and other use data.
 - Energy data may reside in the accounting department, be held centrally or at each facility, or can be acquired by contacting the appropriate utilities or energy service providers.
 - Gather at least two years of monthly data or a more frequent interval if available. Use the most recent data available.
- **Collect facility and operational data** — To be able to normalize and benchmark, it may be necessary to collect non-energy related data for all facilities and operations, such as building size, operating hours, etc.

Appendix 4
has more
details on
normalizing
data

Establish Tracking System

- a. A system for tracking performance can range from a simple spreadsheet to detailed databases and IT systems. In developing an appropriate tracking system for your organization, consider the following:

- **Scope** — The design of your tracking system will be shaped, in large part, by the level and scope of information that will be tracked and the frequency of data collection.
- **Maintenance** — Tracking systems must be easy to use, update, and maintain.
- **Reporting and communicating** — Use tracking systems to communicate energy performance to other parts of the organization and motivate change. Consider developing formats that express energy performance information in ways that are easily understandable across the organization. A good tracking system should make such reporting easy!

Suggestions

- At a minimum, collect data by fuel type at an individual building or facility level
- Collect data from submeters, if possible
- Use actual, not estimated, use data, if possible
- Use data that is current and timely
- Use tracking systems to develop quarterly and annual reports that profile energy performance
- Use tracking systems to allow facilities to compare their performance to their peers
- Use a tracking system offered by ENERGY STAR, such as **Portfolio Manager**, **Energy Performance Indicators (EPIs)**, and industrial **Energy Tracking Tool** to organize data and benchmark against the industry.

2.2: Establish Baselines

Measuring energy performance at a specific time establishes a baseline and provides the starting point for setting goals and evaluating future efforts and overall performance. Baselines should be established for all levels appropriate to your organization.

The main steps involve using the data you've collected to:

- **Establish base year** — Establish a base year or an average of several historical years. Use the most complete and relevant sets of data available. Depending on the type of facility, may want to normalize for weather or other factors.
- **Identify metrics** — Select units of measurements that effectively and appropriately express energy performance for your organization. (e.g. ENERGY STAR benchmark score, Btu/square foot, Btu/ product, etc).
- **Publish results** — Announce performance baselines to facilities, managers, and other key stakeholders in your organization.

Appendix 4
has more
details on
normalizing
data

Suggestions

Some voluntary environmental initiatives have specific baseline years. If your organization is participating in such an initiative, check to see if a specific base year has been established.

If price is not used as a normalizing factor, then be sure to use a source energy accounting method. Otherwise, if your facilities use a combination of fuels, your baseline data may contain errors.

2.3: Benchmark

EPA has made this step easier by providing a national energy performance rating system, currently available for common commercial and institutional buildings and selected industrial plants. The rating system, found in **Portfolio Manager** for commercial buildings and through **Plant Energy Performance Indicators (EPIs)**, allows you to compare your performance against similar facilities. Benchmarking can be done in variety of ways. Facility or organizational performance may be benchmarked to:

- **Past performance** — A comparison of current versus historical performance established by a baseline.
- **Industry average** — Based on an established performance metric, such as the recognized average performance of a peer group.
- **Best in class** — Benchmarking against the best in the industry and not the average.

- **Best Practices** — Usually qualitative comparison against certain, established practices considered to be the best in the industry. The ENERGY STAR Energy Program Assessment Matrix is an example of a qualitative benchmarking tool. (See Appendix 1).

The key steps in benchmarking include:

- o Determine the level of benchmarking (for example — equipment, process line, facility or organizational).
- o Develop metrics.
- o Conduct comparisons.
- o Track performance over time.

Suggestion

ENERGY STAR offers energy performance benchmarks for commercial, institutional, and industrial facilities. ENERGY STAR benchmarks allow you to rate your building's or plant's energy performance to similar buildings nationwide. ENERGY STAR ratings normalize for important physical and operational characteristics as well as weather, to allow for comparisons to be made on a level playing field. All ENERGY STAR benchmarks provide a score on a scale of 1-100. Facilities with a score of 75 or over are eligible for the ENERGY STAR Label.

For commercial and institutional buildings, ENERGY STAR benchmarks are available through **Portfolio Manager**, EPA's web-based energy tracking tool available through the ENERGY STAR web site.

For industrial plants, ENERGY STAR benchmarks are available through sector-specific plant **Energy Performance Indicators** and can be downloaded from the ENERGY STAR web site.

Facilities that earn the ENERGY STAR, on average use about 40 percent less energy than average buildings and plants, without compromising comfort, services, or quality.

More information on ENERGY STAR benchmarking tools can be found in Appendix 2.

2.4: Analyze Data

Analyzing data to determine energy use trends can help an organization gain a better understanding of the factors that affect energy performance and identify steps for reducing energy consumption.

There are a variety of ways data can be analyzed depending upon the needs of the organization. The following analyses provide a starting point:

Quantitative Reviews

- **Develop use profiles** — Identify energy consumption peaks and valleys, and determine how they relate to operations or key events.
- **Compare performance** — Compare the use and performance data of similar facilities in your industry.
- **Assess the financial impacts** — Identify areas of high-cost energy use.
- **Identify data gaps** — Determine areas where more information is needed.

Qualitative Reviews

- **Conduct interviews** — Seek informed opinions from colleagues, specific anecdotes and lessons learned, systems-specific information (e.g., HVAC, lighting, refrigeration), and in-house audits or surveys.
- **Review policies and procedures** — Review organizational policies and operating procedures to determine their impact on energy use.

2.5: Conduct Technical Assessments & Audits

Knowing your organization's baseline energy use and the relative performance of your entire portfolio is only part of the information needed. Periodic assessment of the performance of equipment, processes, and systems will help you identify opportunities for improvement.

Energy audits are comprehensive reviews conducted by energy professionals and/or engineers that evaluate the actual performance of a facility's systems and equipment against their designed performance level or against best available technology. The difference between these is the potential for energy savings.

Appendix 5
discusses
resources
for
assessments

The main steps for conducting technical assessments and audits are:

- **Assemble expert team** — Expertise should cover all energy-using systems, processes, and equipment. Include facility engineers, system specialists, and other support. Outside support may be helpful and provide an objective perspective or specific expertise.
- **Plan and develop a strategy** — Identify and prioritize systems for evaluation, assign team members to tasks, and schedule completion dates for the activities. Use benchmarking results to identify poor-performing facilities whose equipment and systems should be targeted for evaluation.
- **Create final report** — Based on the audit results, produce a detailed summary of actual steps that can be taken to reduce energy use. The report should recommend actions from simple adjustments in operation to equipment replacement. Estimates of resource requirements for completing actions should be included.

Suggestion

Use the ENERGY STAR [Service & Product](#) Directory to help you locate energy service providers such as utilities and energy service companies that may be qualified to serve as part of the audit team.

STEP 3: Set Goals

Performance goals drive energy management activities and promote continuous improvement. Setting clear and measurable goals is critical for understanding intended results, developing effective strategies, and reaping financial gains.

Well-stated goals guide daily decision-making and are the basis for tracking and measuring progress. Communicating and posting goals can motivate staff to support energy management efforts throughout the organization.

The Energy Director in conjunction with the Energy Team typically develops goals.

To develop effective performance goals:

- 3.1 **Determine scope** — Identify organizational and time parameters for goals.
- 3.2 **Estimate potential for improvement** — Review baselines, benchmark to determine the potential and order of upgrades, and conduct technical assessments and audits.
- 3.3 **Establish goals** — Create and express clear, measurable goals, with target dates, for the entire organization, facilities, and other units.

Setting goals helps the Energy Director:

- ✓ Set the tone for improvement throughout the organization
- ✓ Measure the success of the energy management program
- ✓ Help the Energy Team to identify progress and setbacks at a facility level
- ✓ Foster ownership of energy management, create a sense of purpose, and motivate staff
- ✓ Demonstrate commitment to reducing environmental impacts
- ✓ Create schedules for upgrade activities and identify milestones

Suggestion

When setting goals, be sure to use the Energy Team's wide range of knowledge to help set aggressive, yet realistic goals. Have management review your goals to enlist their feedback and support.

3.1: Determine Scope

The scope of performance goals can include multiple levels of the organization as well as various time periods for completion of specific goals.

Organizational Level

The level at which performance goals will be set depends on the nature of the organization and how it uses energy. Common organizational levels for setting goals include:

- **Organization-wide** - Setting goals at this level provides a big picture of how the entire organization wants to improve. Organization-wide goals provide a framework for communicating the success of energy management both internal and external audiences.
- **Facility** - At this level, goals may vary to take into account the performance of specific facilities based on benchmarking results or an energy audit. Facility level goals are designed to help the broader organization to meet its goals.
- **Process or equipment** - Some organizations may find it useful to establish goals for specific process lines and equipment when energy use is concentrated in specific areas.

Time Periods

Establishing appropriate and realistic target dates for goals ensures that they are meaningful and promote change. A combination of short and long term goals can be effective.

- **Short-term goals** - Annual goals provide the necessary markers for tracking and reporting progress on a regular and on-going basis.
- **Long-term goals** - Long-term goals are usually organization-specific and may be shaped by:
 - Internal rates of return
 - Internal planning horizons and guidelines
 - Organizational strategic plans
 - Commitments to voluntary environmental initiatives

3.2: Estimate Potential for Improvement

To set goals, it is important to have an informed idea of what level of performance is achievable and the amount of resources needed.

There are a variety ways to determine potential. The method you choose will depend on a number of factors, such as: available resources, time, the nature of energy use at your facilities, and how the energy program is organized.

Methods used by leading energy programs include:

- **Reviewing performance data** - Assessing performance and setting baselines should help to identify differences in energy use between similar facilities, giving a limited, point-in-time, view of your potential improvement. Performance data spanning a longer period of time will be more useful for understanding improvement potential.
- **Benchmarking** - Benchmarking provides a yard stick for evaluating opportunity when enough data is available to show trends in energy use. Consider using **Portfolio Manager** or the ENERGY STAR **Energy Performance Indicators (EPIs)** to rate the current energy performance of your facility against similar facilities.
- **Evaluating past projects and best practices** - Evaluate past projects and best practices at higher-performing facilities to determine the feasibility of transferring these practices to other parts of the organization.
- **Reviewing technical assessments and audits** - Identify opportunities to reduce energy use identified during technical assessments and audits of poorer performing facilities to serve as a strong basis for quantifying the potential for improvement.
- **Comparing goals of similar organizations** - Reviewing performance goals of other organizations can help to guide and inform you of the potential for your own organization.
- **Linking to organization-wide strategic goals** - Strategic as well as operational goals, such as cost reductions, can also help inform the goal setting process.

3.3: Establish Goals

Once the potential for improvement has been estimated, goals can be established at the appropriate organizational levels. Energy performance goals should be formally established and recognized by senior management as a mission for the whole organization.

Estimating potential for improvement should provide you with a starting point for what is possible. However, some organizations set their final energy performance goals based on organizational factors other than what is technically feasible. Such factors will affect how energy performance goals are expressed.

Common ways for expressing goals include:

- **Defined reduction** - Goals are presented in terms of a specific quantity or percentage decrease in energy use, such as a 10 percent reduction or a decrease of 300 million Btus.
- **Best-in-class** - This goal aims for a certain level of performance compared to an established benchmark.
- **Efficiency improvement** - Goals are expressed as a function of reducing the energy intensity of a specific performance indicator, such as 2 Btus per unit of product.
- **Environmental Improvement** - This goal translates energy savings into pollution prevention or reduction goals.

Additionally, some organizations may find it useful to establish:

- **Threshold goals** - The minimum acceptable level of performance.
- **Stretch goals** - Levels beyond the minimum or targets that are used to create an incentive for greater achievement.

STEP 4: Create Action Plan

With goals in place, your organization is now poised to develop a roadmap to improve energy performance.

Successful organizations use a detailed action plan to ensure a systematic process to implement energy performance measures. Unlike the energy policy, the action plan is regularly updated, most often on an annual basis, to reflect recent achievements, changes in performance, and shifting priorities.

While the scope and scale of the action plan is often dependent on the organization, the steps below outline a basic starting point for creating a plan.

4.1 **Define technical steps and targets**

4.2 **Determine roles and resources**

Get buy-in from management and all organizational areas affected by the action plan before finalizing it. Work with the Energy Team to communicate the action plan to all areas of the organization.

Suggestion

Creating an inclusive strategy that establishes roles and actions throughout the organization can help to integrate good energy management practices. When developing an action plan, consider:

- Brainstorming with various departments to identify ways they can contribute.
- Holding a competition to seek ideas for energy efficiency from across the organization.
- Gathering recommendations from the Energy Team and other key personnel.

4.1: Define Technical Steps and Targets

Define Technical Steps

- **Evaluate technical assessments and audit results** - Identify gaps between current performance and goals, by reviewing the results of the technical assessments and audits or progress evaluations.
- **Determine technical steps** - Identify the steps necessary for upgrading and moving facilities from current performance to the desired level of performance as defined by the goals.

See the **ENERGY STAR Building Upgrade Manual** for more guidance on developing a systematic approach to building upgrades. To find information about reducing energy use in an industrial plant, see the suite of **ENERGY STAR Industrial Energy Guides**.

Appendix 5
discusses
these
resources

Define Targets

- **Create performance targets** - For each facility, department, and operation of the organization to track progress towards achieving goals.
- **Set timelines** - For actions, including regular meetings among key personnel to evaluate progress, completion dates, milestones and expected outcomes.
- **Establish a tracking system** - Create a system to track and monitor the progress of action items. This system should track and measure energy use and project/program activities.

4.2: Determine Roles and Resources

Determine Roles

Identify internal roles

Determine who should be involved and what their responsibilities will be. Depending on your organization and action plan, this might include departments such as:

- Facility and operations management
- Financial management — capital investments, budget planning
- Human resources — staffing, training, and performance standards
- Maintenance
- Supply management — procurement procedures, energy purchasing and equipment and materials

- Building and plant design
- Engineering
- New product/process development teams
- Communications Marketing
- Environmental, Health, and Safety

Identify external roles

Determine the degree to which consultants, service providers, vendors, and other product providers will be used. Some organizations may choose to outsource entire aspects of their action plan while others may only want to contract with specific vendors for limited projects.

Find outside expertise through the ENERGY STAR Service & Product Provider Directory.

Establish performance metrics for contractors

If contractors will be used, determine what standards will be used to evaluate bids and incorporated these metrics into agreements with contractors.

Determine Resources

Define resources needs

For each project or program in the action plan, estimate the cost for each item in terms of both human resources and capital/expense outlay.

Secure resources

Develop the business case for justifying and gaining funding approval for action plan projects and resource needs.

Suggestion

Using outside help to implement parts or all of an action plan does not mean outsourcing responsibility for aspects of an energy management strategy. The other steps in the energy management strategy still need to be managed internally to ensure success and realize sustained energy performance.

STEP 5: Implement Action Plan

People can make or break an energy program. Gaining the support and cooperation of key people at different levels within the organization is an important factor for successful action plan implementation in many organizations. In addition, reaching your goals frequently depends on the awareness, commitment, and capability of the people who will implement the projects.

To implement your action plan, consider taking the following steps:

- 5.1 **Create a communication plan** — Develop targeted information for key audiences about your energy management program.
- 5.2 **Raise awareness** — Build support at all levels of your organization for energy management initiatives and goals.
- 5.3 **Build capacity** — You can expand the capacity of your staff through providing training, access to information, sharing of successful practices ,procedures and technologies, and sharing of lessons learned.
- 5.4 **Motivate** — Create incentives that encourage staff to improve energy performance to achieve goals.
- 5.5 **Track and monitor** — Use the tracking system developed as part of the action plan to track and monitor progress regularly.

5.1: Create a Communication Plan

Good communication does not just happen. It requires careful planning and implementation.

To communicate strategically, you will need to identify key audiences, determine the information that they need, and adapt your messages appropriately for each one.

ENERGY STAR offers a variety of communication resources, such as posters and templates, that your organization can customize to help you spread the word to employees, customers, and stakeholders. These resources are available on the ENERGY STAR web site.

5.2: Raise Awareness

Everyone has a role in energy management. Effective programs make employees, managers, and other key stakeholders aware of energy performance goals and initiatives, as well as their responsibility in carrying out the program.

Communication strategies and materials for raising awareness of energy use, goals and impacts should be tailored to the needs of the intended audience. To raise awareness, consider doing the following:

- Increase general energy awareness
- Improve facility energy awareness
- Gain management support

Increase general energy awareness

Most people are unaware of how their everyday actions and activities at home and work affect energy use and impact the environment. Increasing overall awareness can be an effective way to gain greater support for energy initiatives.

Increasing general awareness of energy use can be accomplished through:

- **New employee orientation programs** - Provide basic information on organizational and individual energy use to new employees.
- **Poster campaigns** - Develop attractive and informative posters for break rooms, bulletin boards, etc., that discuss energy use.
- **Earth Day events** - April 22 is Earth Day and provides an appropriate context for increasing awareness of the environmental impacts from energy use and how to reduce these impacts through everyday actions at work and home.
- **Intra and Internet sites** - Publish information on energy use, environmental impacts, and energy-saving options geared towards a general audience on your organization's web site or intranet site.
- **Fairs and summits** - Conduct an energy fair or summit oriented towards employees with information on energy saving activities and products. October is Energy Awareness month and is a perfect opportunity for this.

Improve facility energy awareness

Individuals working in or even managing a facility may have little understanding of the energy performance of the facility or its impact on the organization and environment. Targeted efforts designed to increase awareness of facility energy use can help build support for energy management programs.

Like general awareness efforts, facility-oriented energy awareness can take many forms. In developing facility energy awareness programs, consider using the following types of information:

- **Summary statistics** - Use general facility energy facts and figures, such as overall energy costs, costs to operate equipment, environmental information related to energy use, and so on.

- **Sources of energy** - Most Americans do not know how the energy they use is generated. Providing information on the sources of energy used at your facility along with the associated pollution that results from its use could increase awareness of the environmental aspects of energy use.
- **Energy use of equipment** - Provide information on the energy performance of equipment or processes that employees regularly use as part of their jobs. For example, most employees probably do not know how much energy their computer uses during the day and how much that costs the organization when it is on, but not in use.
- **Scorecards**- Develop charts and graphics that illustrate energy performance across your organization or compare it to a national standard, such as the ENERGY STAR building rating system available through **Portfolio Manager** and industrial plant rating system available through industry specific **Energy Performance Indicators (EPIs)**.

Gain management support

Frequently, managers who are not directly involved in energy management are not aware of how energy use effects the organization. Increasing the awareness of managers can help to build support for energy management initiatives.

Keys steps include:

- **Identify key audiences**, such as:
 - ✓ Executive management
 - ✓ Facilities managers
 - ✓ Operations managers
 - ✓ Purchasing officers and procurement staff
 - ✓ Communications and marketing staff
- **Tailor the information** to address the chief concerns of each audience, such as cost of energy per pound of product, or cost per square foot of building space.
- **Determine the most effective way to communicate** with each audience. This could range from a presentation, to a memo, or an informal meeting.
- **Maintain regular contact** to keep managers up-to-date on progress or changes in performance.

5.3: Build Capacity

Investing in training and systems to share successful practices helps ensure the success of the action plan by building the overall organizational capacity. Many organizations have found that informed employees are more likely to contribute ideas, operate equipment properly, and follow procedures, helping to guarantee that capital investments in energy improvements will realize their potential.

Training

Using training to help staff understand the importance of energy performance provides the information necessary to make informed decisions. Training also provides an excellent opportunity for gathering employee feedback and evaluations.

The type and nature of training will vary by organization and your specific action plan. Common training programs include:

- **Operational and procedural training** — Provides instruction on new operating methods or procedures designed to reduce energy use. Such training is typically targeted towards specific audiences, such as facility managers, operations, and maintenance staff.
- **Administrative training** — Includes reporting, monitoring, data collection, and other administrative efforts that support energy management.
- **Specialized training** — Gives specific instructions on using and maintaining equipment or tools to ensure more efficient operation.

Knowledge and Management Information Systems

Computer-based information systems provide a robust means for sharing information on best practices, technologies, and operational guidance. While these systems can range from complex databases to a simple intranet site, they are a centralized and accessible place to store and transfer energy management information within an organization.

Knowledge & Management Information Systems are usually organization-specific. They typically include information on:

- **Best practices** — Catalogs successful and effective practices for energy management within an organization.
- **Technologies** — Contains information on known, used, or recommended technologies, equipment, lighting, HVAC, and so on.
- **Procedures** — Houses up-to-date information on specific procedures and operating practices.

Suggestion

Support certification of energy management credentials and other continuing education opportunities.

Use ENERGY STAR Training and Partner Networking to build an informed staff.

STEP 5.4: Motivate

Offering incentives for energy management is one way many organizations create interest in energy initiatives and foster a sense of ownership among employees.

Examples of how organizations motivate staff and employees include:

- **Internal competition** — Use tracking sheets, scorecards, etc. to compare performance of similar facilities and foster a sense of competition.
- **Recognition** — Highlight and reward accomplishments of individuals, departments, and facilities.
- **Financial bonus and prizes** — Offer cash bonuses and other rewards if goals are met.
- **Environmental responsibility** — Use environmental messages to promote a sense of environmental and social responsibility.
- **Financial responsibility** — Use financial messages to promote a sense of fiduciary responsibility.
- **Performance standards** — Tie employee performance standards to energy goals.

STEP 5.5: Track & Monitor

A tracking system is the means by which an energy program's activities are monitored. The system should be centralized and available for all to use in gauging progress toward established targets, milestones, and deadlines.

Maintaining a tracking system enables you to assess necessary steps, corrective actions, and identify successes. Periodic review of the activities outlined in the action plan is critical to meet energy performance goals.

The steps below focus on using your tracking system to advance the goals of the energy management program:

- **Perform regular updates** - A system is only effective if the information it contains is current and comprehensive. Data needs to be collected and incorporated into the system at an interval of time effective to the program. Many organizations perform weekly and monthly updates to their tracking systems.
- **Conduct periodic reviews** - Periodic reviews of your progress in meeting interim goals and milestones should be conducted with the management team, the energy team, and selected groups of employees. The frequency of these reviews will vary depending upon the audience.

Such reviews should focus on progress made, problems encountered, and potential rewards.

- **Identify necessary corrective actions** - A tracking system is a good way to determine whether a program is performing well. It will help identify when a specific activity is not meeting its expected performance and is in need of review.

STEP 6: Evaluate Progress

Evaluating progress includes formal review of both energy use data and the activities carried out as part of the action plan as compared to your performance goals.

Evaluation results and information gathered during the formal review process is used by many organizations to create new action plans, identify best practices, and set new performance goals.

Key steps involved include

6.1 **Measure results** - Compare current performance to established goals.

6.2 **Review action plan** - Understand what worked well and what didn't in order to identify best practices.

Regular evaluation of energy performance and the effectiveness of energy management initiatives also allow energy managers to:

- ✓ Measure the effectiveness of projects and programs implemented
- ✓ Make informed decisions about future energy projects
- ✓ Reward individuals and teams for accomplishments
- ✓ Document additional savings opportunities as well as non-quantifiable benefits that can be leveraged for future initiatives.

6.1: Measure Results

Gather energy use data and compare results to goals to determine accomplishments.

Key steps in measuring results include:

Gather tracking data

- Review energy use and cost data (capital and operating expenses).
- Organize reports and data from tracking and monitoring efforts.
- Analyze energy efficiency achievements based on your established performance metrics. (See earlier [Assess Performance](#) and [Set Goals](#) sections.)

Benchmark

- Compare energy performance to baselines.
- Compare performance against established goals for:
 - environmental performance
 - financial savings
- Compare energy performance to peers and competitors to establish a relative understanding of where your performance ranks.

Use **Portfolio Manager** or the ENERGY STAR **EPIs** to rate the current energy performance your facility against similar facilities. Or, if you've built a new building, compare your design's target energy performance from **Target Finder** with the building's actual energy performance score.

6.2: Review Action Plan

After reviewing performance data, the next steps is to understand the factors affecting the results as well as the additional benefits of the improved energy performance.

This review should look at the effectiveness of your action plan. When activities and projects were successful, document best practices to share throughout the organization. When goals were not met, many organizations determine the cause and decide what corrective or preventive actions should be taken.

Key steps in reviewing the action plan include:

- **Get feedback** — Solicit feedback and ideas on the plan from the energy team, implementation staff, and other departments.
- **Gauge awareness** — Assess changes in employee and organizational awareness of energy issues.
- **Identify critical factors** — Identify factors that contributed to surpassing or missing targets.
- **Quantify side benefits** — Identify and quantify, if possible, side benefits arising from energy management activities such as employee comfort, productivity improvement, impact on sales, reduced operation and maintenance expenses, or better public/community relations.

Action plan review involves a commitment of resources, but also has many advantages:

- ✓ Creates insight for new actions (technologies/practices/programs).
- ✓ Avoids repeating failures by identifying activities that were not as effective as expected.
- ✓ Assesses the usefulness of the tracking system and other administrative tools to ensure better management and evaluation.
- ✓ Provides staff the opportunity to contribute to and understand the process of energy management.
- ✓ Provides specific success stories and financial results to communicate to stakeholders inside and outside the organization.

STEP 7: Recognize Achievements

Providing and seeking recognition for energy management achievements is a proven step for sustaining momentum and support for your program.

Providing recognition to those who helped the organization achieve these results motivates staff and employees and brings positive exposure to the energy management program.

Receiving recognition from outside sources validates the importance of the energy management program to both internal and external stakeholders, and provides positive exposure for the organization as a whole.

Key steps in providing and gaining recognition include:

- 7.1 **Providing internal recognition** — to individuals, teams, and facilities within your organization.
- 7.2 **Receiving external recognition** — from government agencies, the media, and other third party organizations that reward achievement.

7.1: Providing Internal Recognition

Recognizing the accomplishments of individuals and teams is key to sustaining support and momentum for energy management initiatives. Rewarding particular efforts sets the example for what constitutes success and helps motivate employees through increased job satisfaction. Recognition can strengthen the morale of everyone involved in energy management.

Key steps:

Determine recognition levels

The decision about who should receive recognition in your organization will likely be shaped by the purpose for providing recognition and your organizational culture. Common recognition levels include:

- **Individual** — Acknowledge the contributions and accomplishments of specific people.
- **Teams** — Recognizes the achievements of teams, departments, and other distinct groups within the organization.
- **Facility** — Reward the accomplishments or performance of an entire facility.

Establish recognition criteria

Create criteria for recognition and communicate these criteria and any process eligibility requirements. Recognition criteria might include thresholds of achievement such as:

- Offered the best energy savings ideas

- Achieved the greatest energy use reduction
- Increased savings by X amount

Determine recognition type

There are a variety of ways to provide recognition and rewards. Depending on the purpose of the recognition program and your organizational culture, forms of recognition can range from formal acknowledgements and certificates, to salary increases and cash bonuses, to simple forms of appreciation such as coffee mugs or energy program shirts.

Suggestions

- Ask senior management to provide the recognition.
- Use a formal means for providing recognition, such as an award ceremony.
- Use progress evaluations to inform the recognition process.

7.2: Receiving External Recognition

Good work deserves to be acknowledged. Recognition from a third party can provide validation for an organization's energy management program. Not only does it provide satisfaction to those involved in earning the recognition, but it can also enhance an organization's public image. A solid reputation contributes to your competitive advantage by making your organization more attractive to customers, students, current and potential employees, lenders, business partners and other stakeholders.

Before seeking recognition from external groups, you may want to determine the most appropriate avenues to pursue. A few ways to gain recognition for your organization's energy management efforts may be:

- **Partnership programs** - Participate in established groups, such as government agencies, trade associations, or regional energy conservation groups to demonstrate commitment to achieve results.
- **Performance standards** - Meet widely recognized standards of performance, such as those established by ENERGY STAR, that reflect superior performance.
- **Achievement awards** - Surpass a variety of predetermined criteria, often both qualitative and quantitative, that identify superior energy management programs or achieving a specific objective.

Appendix 6
discusses
ENERGY
STAR
recognition

EPA recognizes organizations with superior energy management programs with the ENERGY STAR Partner Award. Other programs, such as the ENERGY STAR Challenge for Industry and National Building Competition offer recognition for achieving specific reductions.

Public reporting

Reporting progress publicly and to targeted stakeholders that monitor and critique energy performance can help you gain their support or good will.

There are a variety of government programs, industry associations, and other organizations that recognize environmental achievements through energy management.

Examples include:

- Professional associations
- Trade associations
- Federal and State Government Agencies
- Non-profit organizations
- Regional energy programs
- Other federal agencies
- Socially responsible investment funds

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Appendix 1: ENERGY STAR Energy Management Assessment Matrixes

The assessment matrixes on the following pages are designed to help organizations and energy managers compare their energy management practices to those outlined in the Guidelines for Energy Management.

How to use the Assessment Matrixes

The matrixes outlines the key activities identified in the ENERGY STAR Guidelines for Energy Management and three levels of implementation:

- ✓ Where there is no evidence
- ✓ Where some elements of a program are in place
- ✓ Where an energy management program is fully implemented

To apply this tool to your organization, follow these steps:

1. Compare your program or facility to the guidelines by identifying the degree of implementation that most closely matches your organization's program.
2. Use a highlighter to fill in the cell that best characterizes the level of implementation of your program or at your facility. You will now have a visual comparison of your program to the elements of the ENERGY STAR Guidelines for Energy Management.
3. Identify the steps needed to fully implement the energy management elements and record these in the Next Steps column.

ENERGY STAR® Energy Management Assessment Matrix

	Little or no evidence	Some elements	Fully implemented		Next Steps
Make Commitment to Continuous Improvement					
Energy Director	No central or organizational resource Decentralized management	Central or organizational resource not empowered	Empowered central or organizational leader with senior management support	-	
Energy Team	No company energy network	Informal organization	Active cross-functional team guiding energy program	-	
Energy Policy	No formal policy	Referenced in environmental or other policies	Formal stand-alone EE policy endorsed by senior mgmt.	-	
Assess Performance and Opportunities					
Gather and Track Data	Little metering/no tracking	Local or partial metering/tracking/ reporting	All facilities report for central consolidation/analysis	-	
Normalize	Not addressed	Some unit measures or weather adjustments	All meaningful adjustments for organizational analysis	-	
Establish baselines	No baselines	Various facility-established	Standardized organizational base year and metric established	-	
Benchmark	Not addressed or only same site historical comparisons	Some internal comparisons among company sites	Regular internal & external comparisons & analyses	-	
Analyze	Not addressed	Some attempt to identify and correct spikes	Profiles identifying trends, peaks, valleys & causes	-	
Technical assessments and audits	Not conducted	Internal facility reviews	Reviews by multi-functional team of professionals	-	
Set Performance Goals					
Determine scope	No quantifiable goals	Short term facility goals or nominal corporate goals	Short & long term facility and corporate goals	-	
Estimate potential for improvement	No process in place	Specific projects based on limited vendor projections	Facility & organization defined based on experience	-	

Establish goals	Not addressed	Loosely defined or sporadically applied	Specific & quantifiable at various organizational levels	-	
Create Action Plan					
Define technical steps and targets	Not addressed	Facility-level consideration as opportunities occur	Detailed multi-level targets with timelines to close gaps	-	
Determine roles and resources	Not addressed or done on ad hoc basis	Informal interested person competes for funding	Internal/external roles defined & funding identified	-	
Implement Action Plan					
Create a communication plan	Not addressed	Tools targeted for some groups used occasionally	All stakeholders are addressed on regular basis	-	
Raise awareness	No promotion of energy efficiency	Periodic references to energy initiatives	All levels of organization support energy goals	-	
Build capacity	Indirect training only	Some training for key individuals	Broad training/certification in technology & best practices	-	
Motivate	No or occasional contact with energy users and staff	Threats for non-performance or periodic reminders	Recognition, financial & performance incentives	-	
Track and monitor	No system for monitoring progress	Annual reviews by facilities	Regular reviews & updates of centralized system	-	
Evaluate Progress					
Measure results	No reviews	Historical comparisons	Compare usage & costs vs. goals, plans, competitors	-	
Review action plan	No reviews	Informal check on progress	Revise plan based on results, feedback & business factors	-	
Recognize Achievements					
Provide internal recognition	Not addressed	Identify successful projects	Acknowledge contributions of individuals, teams, facilities	-	
Get external recognition	Not sought	Incidental or vendor acknowledgement	Government/third party highlighting achievements	-	

ENERGY STAR® Facility Energy Management Assessment Matrix

Company Name:		Assessment Date:		
	Little or no evidence	Some elements/degree	Fully implemented	Next Steps
Commit to Continuous Improvement				
Site Energy Leader	None assigned.	Assigned responsibilities but not empowered. 20-40% of time is devoted to energy.	Recognized and empowered leader having site manager and senior energy manager support.	
Site Energy Champion	None identified.	Senior manager implicitly supports the energy program.	Senior manager actively supports the energy program and promotes energy efficiency in all aspects of site operations.	
Site Energy Team	No site energy team.	Informal organization with sporadic activity.	Active cross-functional team guiding site energy program.	
Energy Policy	No energy policy or awareness of organizational policy.	Organizational policy in place. Little awareness by site energy team and limited application of policy.	Organizational policy supported at site level. All employees aware of goals and responsibilities.	
Site Energy Plan	No written plan.	Informal plan not widely known.	Written formal plan endorsed, distributed, and verified.	
Accountability	No energy budgeting and accountability.	Estimates used for allocating energy budgets.	Key users are metered separately. Each entity has total accountability for their energy use.	
Participation Levels	No reporting of energy performance data internally or involvement in external organizations.	Some participation, sharing, mentoring, and professional memberships. Annual reporting of performance.	Participates in energy network/organizations. Shares best practices/mentors other sites. Reports usage quarterly.	
Assess Performance and Opportunities				
Track & Analyze Data	Limited metering or tracking. No demand analysis or billing evaluation.	Some metering, tracking, analyzing, and reporting. Energy bills verified for accuracy.	Key loads metered, tracked, analyzed, and reported. Facility peak demand analyzed. Adjusts for real-time demand.	

Documentation	No manuals, plans, designs, drawings, specs, etc. for building and equipment available.	Some documentation and records available. Some review of equipment commissioning specs conducted.	Critical building and equipment documentation available and used for load surveys/recommissioning/efficiency goals.	
Benchmarking	Energy performance of systems and facilities not benchmarked.	Limited comparisons of specific functions, or only same-site historical comparisons.	Key systems/sites benchmarked using comparison tools like Portfolio Manager/Energy Performance Indicators.	
Technical Assessments	No formal or external reviews.	Limited review by vendors, location, or organizational and corporate energy managers.	Extensive regular reviews by multi-functional team of internal and external professionals. Full assessment every 5 years.	
Best Practices	None identified.	Ad hoc or infrequent monitoring of trade journals, internal databases, and other facilities' best practices.	Regular monitoring of trade journals, internal databases, and other facilities. Best practices shared and implemented.	
Set Performance Goals				
Goals/Potential	Energy reduction goals not established.	Loosely defined. Little awareness of energy goals by others outside of site energy team.	Potential defined by experience or assessments. Goals roll up to unit/site/ organization and status posted prominently.	
Career Development	No career development. No opportunities available.	Exposure to other energy programs. Some temporary or project assignments available elsewhere.	Energy professionals have established career paths that are reviewed annually. Opportunities for growth encouraged.	
Energy Team Incentives	No ties between energy efficiency improvement and compensation.	Spot awards or luncheons for employees on a project.	Accountability tied to performance reviews, compensation, and personal and plant bonuses.	
Create Action Plan				
Improvement Planning	No upgrade plan.	Upgrades implemented sporadically. Some compliance with organizational goals and standards.	Upgrade plans established; reflect assessments. Full compliance with organizational EE design guidelines and goals.	
Roles and Resources	Not addressed, or addressed on ad hoc basis only.	Informal interested person competes for funding. Little support from organizational program.	Internal/external roles defined and funding identified. Organizational or corporate program support secured.	
Site Planning Integration	Impact on energy from changes not considered.	Decisions impacting energy considered on first-cost basis only.	Projects/contracts include energy analysis. Energy projects evaluated with other investments. Lifecycle costing applied.	

Implement Action Plan				
Communication Plan	Site plan not developed.	Periodic communications for projects. Some reporting of energy use information.	All stakeholders are addressed on regular basis.	
Energy Awareness	None conducted.	Occasional energy efficiency awareness campaigns. Some communication of energy costs.	Planned outreach and communications. Support organizational initiatives. Employees aware of site energy costs.	
Building Staff Capacity	No training offered.	Some vendor training for key individuals and operators.	Broad training/certification in technology and best practices. Networking opportunities actively pursued.	
Contract Management	Contracts are renewed automatically without review.	Occasional review of supplier contracts.	Energy-efficient procurement policy in place. Vendors for replacements on standby. Regular review of suppliers.	
Incentives and Rebates	Not researched or pursued.	Occasional communication with utility representatives. Limited knowledge of incentive programs.	Researches rebates and incentives offered regionally and nationally. Communicates often with utility representatives.	
Evaluate Progress				
Measuring Results	No reviews.	Historical comparisons. Some reporting of results.	Compare usage & costs vs. goals, plans, other sites. Results reported to site and organizational or corporate management.	
Reviewing Action Plan	No reviews.	Informal check on progress.	Revise plan based on results, feedback and business factors. Best practices shared with other sites / organization or corporate program.	
Recognize Achievements				
Site Recognition	Not addressed.	Occasional recognition of projects and people.	Recognition system in place. Awards for projects pursued by operators.	
Organizational Recognition	Not sought.	Occasionally when prompted by senior management.	Senior management acknowledges site successes.	
External Recognition	Not sought.	Occasional trade magazine and vendor recognition.	Government and third-party recognition highlighting achievements sought. ENERGY STAR awarded annually.	

Appendix 2: Sample Energy Policies

ABC Inc. Corporate Energy Policy

Objective

ABC Inc. is committed to using and purchasing energy in the most efficient, cost effective, and environmentally responsible manner possible. Towards this end, ABC shall:

Improve energy efficiency continuously by establishing and implementing effective energy management programs worldwide that support all operations and customer satisfaction while providing a safe and comfortable work environment.

Applicability

This policy shall apply to all ABC Inc., facilities, business units, and employees.

Approval

M. G. Watt, CEO & Chairman of the Board

3M's Energy Policy



Applicability

This Policy applies to all the 3M operations.

Introduction

The objectives of this policy are to improve energy consumption efficiency, reduce cost, optimize capital investment for energy efficiency, reduce environmental and greenhouse gas emissions, and conserve natural resources.

Policy Statement

3M will promote the efficient use of energy to produce and deliver products and services to its customers.

Policy Guidelines

- Improve energy efficiency continuously by establishing and implementing effective energy management programs worldwide that support manufacturing capabilities while providing a safe and comfortable work environment.
- Emphasize energy efficiency as a factor in product development and in process and facility design.

- Secure adequate and reliable energy supplies at the most advantageous rates and implement contingency plans to protect operations from energy supply interruptions.
- Encourage continuous energy conservation by employees in their work and personal activities.
- Drive further development of internal and external energy efficient and innovative technologies.
- Cooperate with governmental agencies and utility companies on energy programs.
- Support national energy efficiency policies.

Policy Approval

Corporate EHS Committee, revised Nov. 2004

Food Lion's Energy Policy



Energy Management Policy

Mission

Food Lion has a reputation for providing convenient grocery store locations with products at extra low prices. As part of our commitment to excellence, Food Lion will identify and implement improved financial and operational efficiencies in how we purchase and consume energy, striving to become a world-class leader in energy management within the supermarket industry.

Commitment to Energy Management:

Energy Management will plan an increasingly important role in achieving our strategic objectives. Specifically, Food Lion's Energy Management Strategy is to:

Support the organization's strategic plan to sharpen our pricing and promotion position, improve convenience of the shopping experience, enhance our fresh product perception, and achieve executional excellence.

Support our commitment to our employees, the environment and the community in which we conduct business by improving the environment through active efforts to reduce energy consumption and pollution.

Become one of the most efficient grocery stores in the world on a Btu per square foot basis.

Appendix 3: ENERGY STAR Energy Tracking & Benchmarking Tools

Portfolio Manager

Portfolio Manager is a web based energy tracking and benchmarking tool primarily designed for commercial and institutional buildings. Portfolio Manager helps you track and assess energy and water consumption within individual buildings as well as across your entire building portfolio. After creating an account, users enter energy consumption and cost data into your Portfolio Manager account to benchmark building energy performance, assess energy management goals over time, and identify strategic opportunities for savings and recognition opportunities. For benchmarking performance against an internal baseline, Portfolio Manager allows you to View percent improvement in weather-normalized source energy.

For many commercial and institutional buildings, Portfolio Manager provides ENERGY STAR rating that score energy performance scale of 1–100 relative to similar buildings nationwide. A score of 50 indicates that the building performs better than 50% of all similar buildings nationwide, while a rating of 75 indicates that the building performs better than 75% of all similar buildings nationwide. Buildings that rate a 75 or higher may be eligible for ENERGY STAR certification.

For more information, go to energystar.gov/portfoliomanager

Industrial Plant Energy Performance Indicators (EPIs)

ENERGY STAR Plant EPIs are sector specific energy performance benchmarking tools that provide an ENERGY STAR score. Offered in a spread-sheet format, users enter annual energy and plant operating data is entered to receive an energy efficiency score for a plant on a scale of 1 to 100. A rating of 50 indicates that the plant performs better than 50% of all similar plants nationwide, while a rating of 75 indicates that the plant performs better than 75% of all similar plants nationwide. Plants that rate a 75 or higher many be eligible for ENERGY STAR certification.

For more information, go to energystar.gov/epis

Industrial Energy Tracking Tool

The ENERGY STAR Energy Tracking Tool provides manufacturers with a simple means to track energy use, set baselines, establish energy and emissions reduction goals, and evaluate progress towards achieving goals.

The Energy Tracking Tool is designed to support manufacturing companies participating in the U.S. EPA's ENERGY STAR program that are committed in measuring, tracking, and benchmarking energy performance. It is intended for mid- to small-sized manufacturing companies that may have limited resources and are unable to invest in a custom data tracking system. The Energy Tracking Tool does not generate ENERGY STAR energy performance scores.

For more information, see energystar.gov/industrybenchmarkingtools

Appendix 4: Normalizing Data

The energy use of facilities varies greatly, partly due to factors beyond the energy efficiency of the equipment and operations. These factors may include weather or certain operating characteristics.

Normalizing is the process of removing the impact of these factors on energy use to fairly compare the energy performance of facilities and operations. **Portfolio Manager**, developed by EPA for benchmarking energy performance, automatically normalizes key variables for selected building spaces, including office buildings, K-12 schools, grocery stores, hospitals, hotels and other commercial building space types. EPA's **EPIs** benchmark energy performance and normalize variables for wet corn mills, automobile assembly plants, cement plants, glass plants, paper mills, bakeries, and other industrial plants.

For others wanting to normalize, here are a few things to consider:

Determine normalization factors

Determine key factors that need to be addressed to effectively compare facilities. Relevant factors are frequently organization-specific.

For commercial and institutional buildings common normalization factors include:

- Climate zone
- Facility size
- Fuel choice
- Price/cost of energy
- Actual weather history
- Hours of operation
- Occupancy levels
- Special features

For industrial facilities common normalization factors include:

- Production in-puts or raw materials
- Product types or mix
- Other production outputs
- Operating hours
- Line speed
- Plant size or designed and maximum utilization rates
- Weather (if HVAC systems are major loads).

Find a corrective variable

Determine a suitable metric that can be used to correct for key normalization factors. Corrective variables, depending on the building type, may include floor space, amount of product, operating hours, or number of beds.

Weigh factors

Create a multiplier that reflects the importance of each variable in relation to its impact on energy use.

Appendix 5: Assessment & Action Plan Resources

The following resources are available at www.energystar.gov/buildings

Improving Building Performance

Building Upgrade Manual - The ENERGY STAR Building Manual is a strategic guide to help you plan and implement profitable energy saving building upgrades. You can maximize energy savings by sequentially following the five building upgrade stages.

Operation & Maintenance (O&M) Reports - The O&M Report Series, funded by a grant from U.S. EPA and U.S. DOE, helps owners and managers increase energy-efficiency, improve occupant comfort, and reduce operating expenses through low-cost operating improvements. The O&M Report Series includes six booklets that are available in pdf format.

Improving Industrial Plant Performance

Industrial Energy Guides – ENERGY STAR Industrial “Energy Guides” identify energy efficiency opportunities in manufacturing plants. Guides cover proven technologies, strategies, and measures that have been implemented in actual manufacturing plants around the world. Energy Guides have been developed for a wide range of manufacturing sectors ranging from Bakeries to Oil Refineries.

Financial Evaluation

Building Upgrade Value Calculator – This calculator estimates the financial impact of proposed investments in energy efficiency in office properties. The calculations are based on data input by the user, representing scenarios and conditions present at their properties. Required inputs are limited to general characteristics of the building, plus information on the proposed investments in energy efficiency upgrades

Cash Flow Opportunity Calculator – The Cash Flow Opportunity (CFO) Calculator helps decision-makers answer three critical questions about energy efficiency investments: How much new energy efficiency equipment can be purchased from the anticipated savings? Should this equipment purchase be financed now, or is it better to wait and use cash from a future budget? And; Is money being lost by waiting for a lower interest rate?

Appendix 6: Recognition Opportunities from ENERGY STAR

ENERGY STAR Certification for Buildings & Plants

ENERGY STAR certification distinguishes the best performing buildings and industrial plants within their sector with the highly recognized ENERGY STAR. Certification is only available to building and industrial plants where EPA has created an ENERGY STAR energy performance scale. To earn certification, a facility must achieve an Energy Performance Score of 75 or higher on an ENERGY STAR scale offered through Portfolio Manager or a Plant Energy Performance Indicator (EPI).

ENERGY STAR Partner of the Year - Excellence in Energy Management

Earning an ENERGY STAR Partner of the Year award distinguishes corporate energy management programs. It is the highest level of EPA recognition. Partners must perform at a superior level of energy management and meet these criteria.

- ✓ Demonstrate best practices across the organization.
- ✓ Prove organization-wide energy savings.
- ✓ Participate actively and communicate the benefits of ENERGY STAR.

ENERGY STAR National Buildings Competition

The National Building Competition is an annual event where building owners, operators, and others compete to see who can achieve the greatest energy savings. All contestants must track their energy performance using Portfolio Manager. Recognition is offered in several different categories, including Biggest Energy Loser and to those sites that achieve a 20% reduction.

ENERGY STAR Challenge for Industry

Industrial sites that take the ENERGY STAR Challenge for Industry pledge to reduce their energy intensity by 10% within 5 years or less. Sites participate by registering their baselines with ENERGY STAR and verifying their savings when they achieve the 10% reduction.